

REIFF AND NESTOR COMPANY

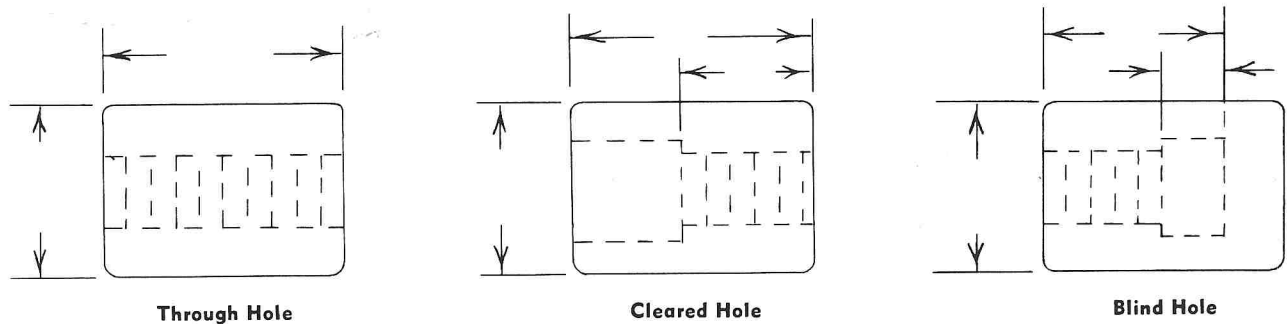
*Acme and Modified Square Thread Application

ALSO *29° STUB

* Unless otherwise noted thread specifications in 1957 Handbook H28 Part III will be used.

Blueprint Number of Part being Tapped

If blueprint of part being tapped is not submitted, fill in dimensions indicated by arrows on one of these sketches.



(Which End Will Tap Enter)

Quantity Nominal Size Thread Form

Basic or Screw O. D. Hole Size in Nut

Threads per inch Single Double Triple Quadruple

Lead (Travel in one revolution) R. H. or L. H.

High Speed Ground Thread Taps *Only* will be furnished for Acme, 29° Stub and Modified Square Threads (10° included angle).

Material being tapped Type of machine used

Will tap pass through nut?

Pitch diameter of "Go" Plug Gage "Not Go" Plug

If "Go" Plug Gage pitch diameter is not given, we will assume it is basic and establish tap pitch diameter accordingly.

If tap being ordered is for finishing purposes and is intended to follow a roughing tap, customer should provide us with a sample roughing tap.