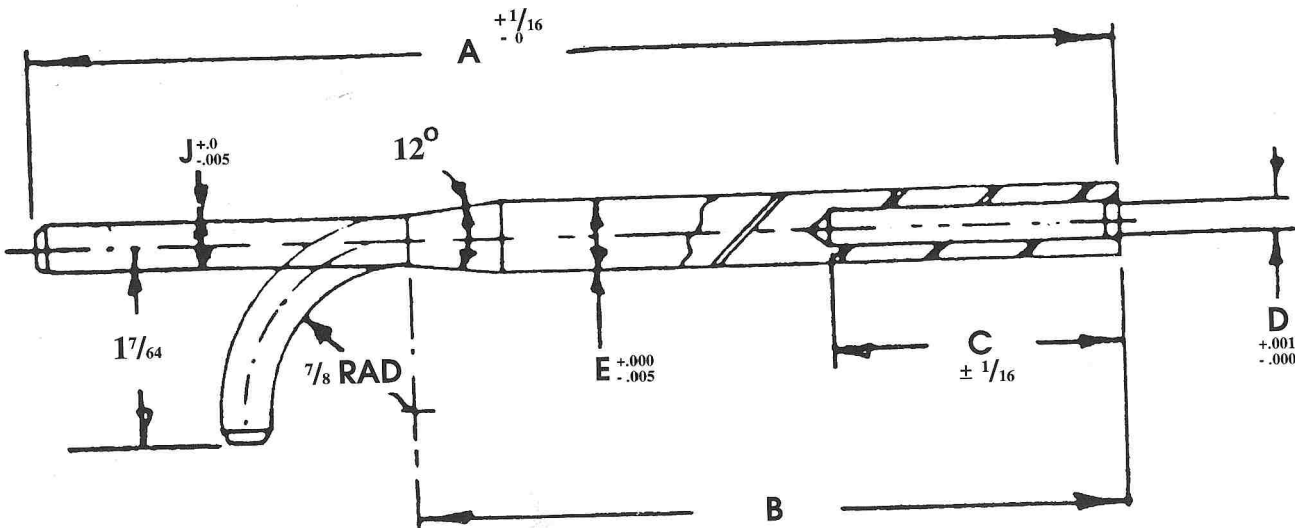


STANDARD TAPS AND DIES

Correct April 20, 1978
Effective April 20, 1978

Table 321C
Issue 2

TABLE 321C
Bent Shank Tapper Taps
Sectional Solder Type For
MAS-8 Nutap Tappers



Use Nibs Shown In Table 321

General Dimensions - Shanks

Diameter of Tap Inches	Threads Per Inch		Dimensions - Inches					
	NC UNC	NF UNF	A	B	C	D	E	J
1/4	20		5 ²³ / ₃₂	4 ¹ / ₁₆	1 ¹ / ₈	.1250	.180	.170
		28	5 ³ / ₄	4 ³ / ₃₂	1 ¹ / ₈	.1250	.194	.184
5/16	18		5 ³⁵ / ₆₄	3 ⁷ / ₈	1 ⁵ / ₁₆	.1725	.235	.220
		24	5 ³⁵ / ₆₄	3 ⁷ / ₈	1 ⁵ / ₁₆	.1725	.253	.228