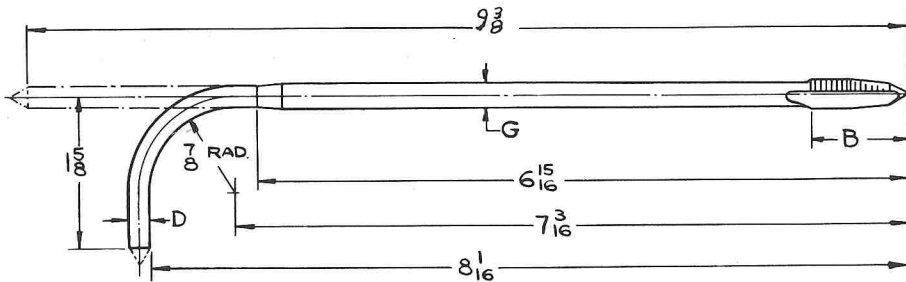


Table 43

Table 43—BENT SHANK TAPPER TAPS

(concluded)

For MA-2 Nutap Machines—3 Flutes



GENERAL DIMENSIONS

Diameter of Tap Inches	THREADS PER INCH		DIMENSIONS — INCHES		
	NC UNC	NF UNF	B	D	G
1/4	20	29/32	.170	.180
1/4	28	23/32	.199
5/16	18	13/4	.220	.235
5/16	24	27/32	.233	.253

TOLERANCES

ELEMENT	SIZE	DIRECTION	TOLERANCE
Length Overall	1/4 and 5/16	Plus	1/8"
Length of Thread — B	1/4 and 5/16	Plus or Minus	1/16"
Diameter of Shank — D and G	1/4 and 5/16	Minus	.005"