



QUALITY DUO-ACME TANDEM STYLE TAPS

TAP SIZE	A LENGTH OVERALL	B THREAD LENGTH	C SHANK LENGTH	D SHANK DIAMETER	E SQUARE LENGTH	F SQUARE ACROSS FLATS	MAXIMUM DEPTH OF STEEL OR BRONZE NUT	MAXIMUM DEPTH OF BRASS OR CAST IRON NUT
1/2 - 10	5	2 ⁵ / ₈	1 ¹⁵ / ₁₆	.381	7/16	.286	1	1 ¹ / ₂
5/8 - 8	6 ⁵ / ₈	3 ¹ / ₂	2 ⁹ / ₁₆	.480	9/16	.360	1 ¹ / ₄	1 ⁷ / ₈
3/4 - 6	8	4 ¹ / ₂	2 ⁷ / ₈	.573	5/8	.430	1 ¹ / ₂	2 ¹ / ₄
7/8 - 6	9	4 ¹ / ₂	3 ¹³ / ₁₆	.684	11/16	.513	1 ³ / ₄	2 ⁵ / ₈
1 - 5	10 ¹ / ₂	6	3 ³ / ₄	.760	3/4	.570	2	3
1 ¹ / ₈ - 5	11	6	4 ¹ / ₈	.896	7/8	.672	2 ¹ / ₄	3 ³ / ₈
1 ¹ / ₄ - 5	12	6	5	1.021	1	.766	2 ¹ / ₂	3 ³ / ₄
1 ³ / ₈ - 4	12 ⁵ / ₈	6 ¹ / ₂	5 ¹ / ₁₆	1.108	1 ¹ / ₁₆	.831	2 ³ / ₄	4 ¹ / ₈
1 ¹ / ₂ - 4	13	6 ¹ / ₂	5 ⁷ / ₁₆	1.108	1 ¹ / ₁₆	.831	3	4 ¹ / ₂

Special size taps, or taps for longer nuts or special materials, contact factory for prices.