



ESAB SOLDER

E

ALL-STATE 430 DYNAGRIP

Cadmium-free, low-temperature, food-grade solder for high strength on stainless steel and dissimilar metals. Approved by FDA for use on food associated applications and widely used by labs and prosthetic appliance manufacturers and in repair of surgical instruments.

Model	Mfr. No.	Description	Dia.	Price
6621 3532	69070042	1 lb. Spool	1/16"	61.00
6621 3534	69070044	1 lb. Spool	1/8"	61.00
6621 3536	69070080	430 Paste	---	34.94
6621 3538	69080161	Solder 8 oz. Jar Duzall Flux 4 oz. Bottle	---	6.44

Additional ESAB solder on page 435.

1/16" DIAMETER KIT

Mfr. No. 69070090
Model 6621 3530

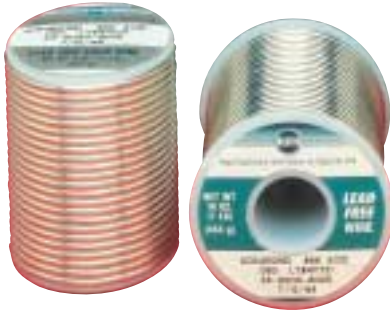
\$1280

INCLUDES: 4 ft. solder & 0.5 oz. flux.

LEAD-FREE SOLDER – 1 LB. SPOOL

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Lead-free silver bearing solder is a blend of tin, copper and silver alloy for applications requiring a lead free alloy. This lead-free solder alloy provides better capillary penetration, a pasty working range and a stronger solder joint. Complies with Federal Standards regarding the use of solder in potable water systems.



1 LB. SPOOL
.093 DIAMETER
Mfr. No. 14-0000-8053
Model 6400 1800
\$1710

LEAD-FREE PLUMBERS KIT

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INCLUDES:
1/4 lb. lead-free silver bearing solid wire solder, 2 oz. SP30 paste flux, solder brush.



Mfr. No. 82-6000-6534
Model 6400 1852
\$978

ACID CORED SOLDER – 1 LB. SPOOL

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Acid flux cored solder for nonelectrical applications such as repairing tools, radiators, automotive parts and sheet metal. Contains flux core with a highly active cleaner. All products 40% tin / 60% lead.

1 LB. SPOOL
.125" DIAMETER
Mfr. No. 24-4060-2437
Model 6400 1808
\$860

ROSIN CORED SOLDER

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Rosin core solder is used for a variety of applications on electrical components and electronic circuitry. Apply with soldering irons and guns. Contains activated rosin (noncorrosive) flux to clean parts while soldering.

Model	Mfr. No.	Tin/Lead	Dia.	Package	Price
6400 1816	24-4060-0066	40%/60%	.093"	1 lb. Spool	8.40
6400 1822	24-6040-0061	60%/40%	.062"	1 lb. Spool	11.28
6400 1824	24-6040-0027	60%/40%	.031"	1 lb. Spool	12.50

SOLID CORE SOLDER

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A general-purpose solder for nonelectrical application to be applied with a flux, for repair of stained glass, household items, drainage plumbing, brass fittings and fixtures, steel, nickel plate and nickel alloys.

Model	Mfr. No.	Tin/Lead	Dia.	Package	Price
6400 1832	14-4060-0125	40%/60%	.125"	1 lb. Spool	8.40
6400 1834	14-5050-0125	50%/50%	.125"	1 lb. Spool	9.60

PASTE FLUXES

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ACID PASTE FLUX

Standard all-purpose flux for general metal repair soldering. High activity, stability and heat resistance provide for rapid soldering. Not for use on electrical or electronic applications.



ROSIN PASTE FLUX

Standard all-purpose flux for electronic repair soldering. High activity, stability and heat resistance provide for rapid soldering.

Model	Mfr. No.	Application	Package	1-4 Price Ea.	5+ Price Ea.
6400 1844	84-0000-0100	Nonelectrical	1 lb. Jar	7.55	6.80
6400 1846	83-0000-0000	Nonelectrical	2 oz. Jar	2.05	1.85
6400 1845	83-0000-0144	Electronic	1 lb. Jar	7.90	7.11

ESAB PREST-O-LITE®

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AIR-ACETYLENE OUTFITS

GENERAL-PURPOSE KITS FOR SWEAT-TYPE FITTINGS, HEATING AND BRAZING

Perfect for copper, brass, steel and wrought iron pipe with solder type fittings. Instant heat — 4,000°F with precision flame control and adjustable pressure regulator with delivery and contents indicator. Change tips in seconds — no tools required, tips lock in any position.

Model 6505 0010 Shown



Model 6505 0030 Shown



All 'B' Fitting Kits Include:
#403 Torch Handle, 3/16" x 12.5' A-A Hose & R-411B Regulator

ESAB OUTFITS

Model	Kit Includes	Price
6505 0010	#4 Brazing Tip	123.98
6505 0030	1A, 3, 4 & #5 Brazing Tips & #8 Soldering Tip	221.68
6505 0050	1A, 3, 4 & #5 Brazing Tips	163.90